

Product  
Division



## Laser Diode Bar Assemblies

Product

**LB-64P01-19YCW**

Description

**Single Laser Bar at 640nm for CW and QCW, conductive cool**

Main  
Features

**Solder-free diode bar mounting technology, exclusive from MONOCROM S.L.**

**The main features of the solder-free concept of the clamp-mounting technology are:**

- **Long lifetime**, due to the absence of the mechanical stress caused by the soldering process at high temperature
- **Minimum "smile"**, less than 0.5 mm
- **High reliability in pulsed conditions**, since the clamped bars do not suffer the same fatigue effect than the soldered ones due to the thermal cycle
- **Small thermal resistances**, owing to the reduction of the contact resistance between electrodes and laser bar. No micro channels are needed to reach low thermal resistances.
- **Large storage temperature interval**, tested from -60°C to + 85°C

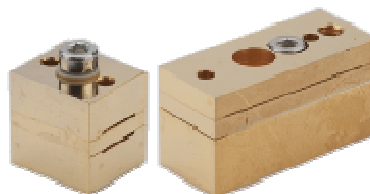
Some  
Applications

- Extreme Environmental conditions – aeronautics, space, automotion.
- Pulsed-Energy mode – medicine, aesthetic, laser pumping.
- Material processing – fibre coupling, plastic and metallic industry, research.

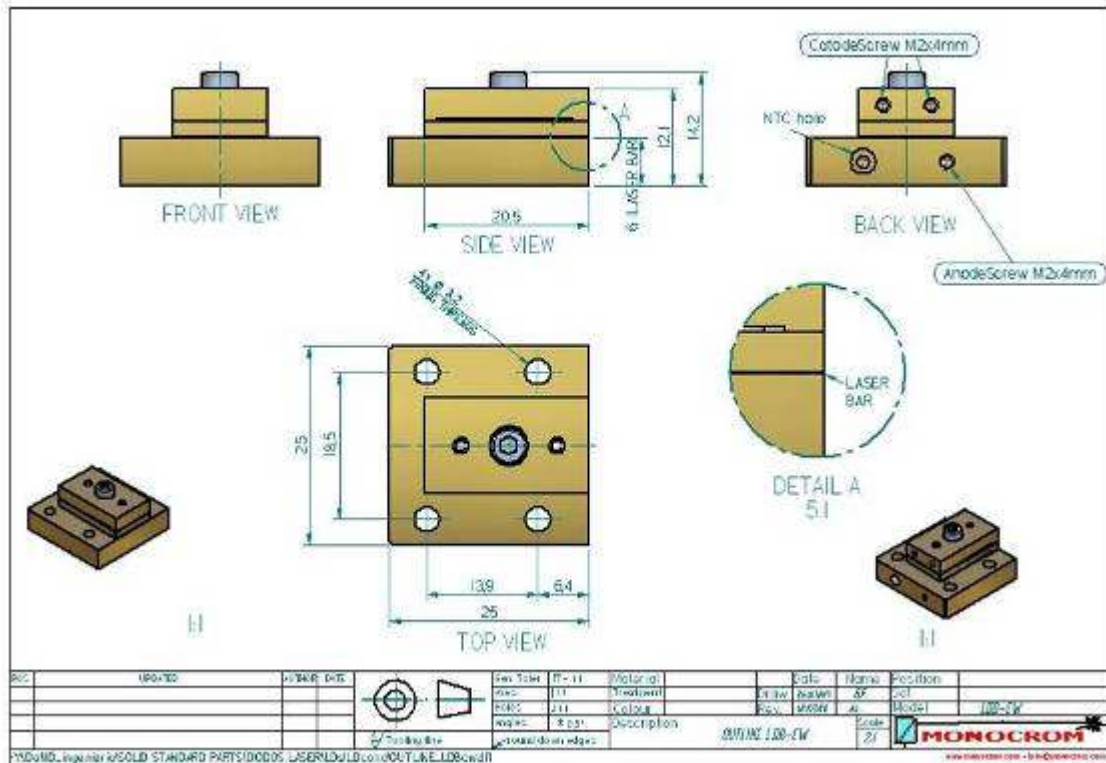
Pictures of  
different  
models



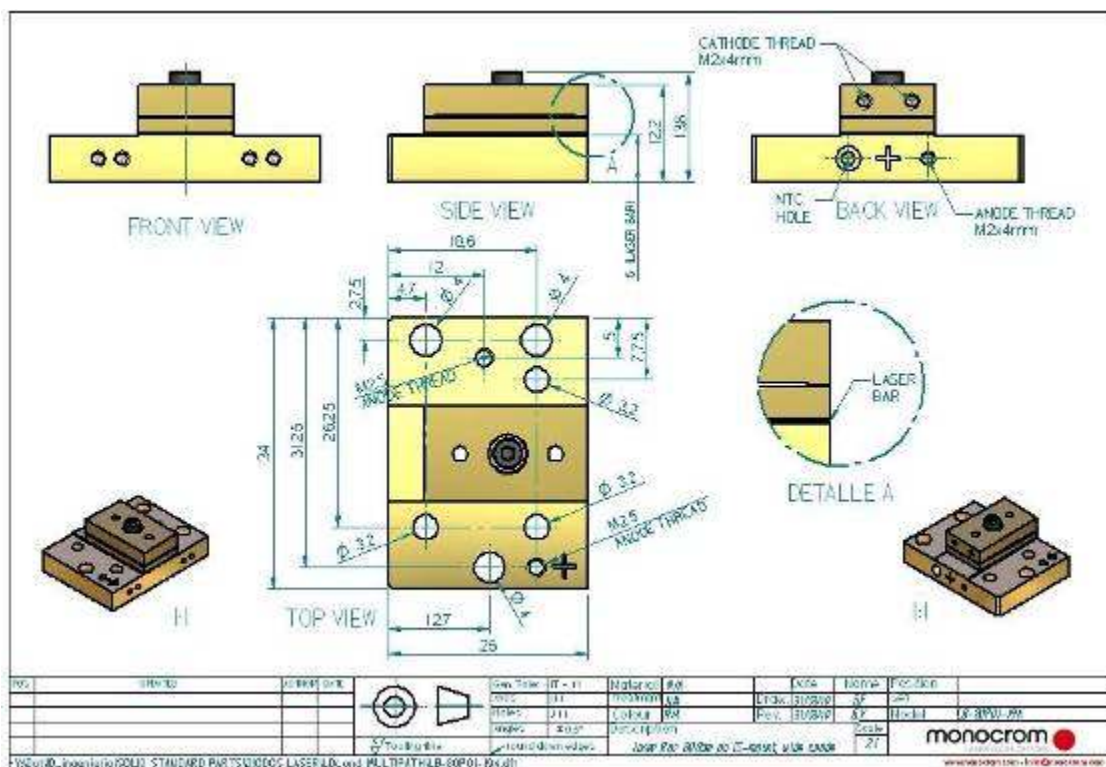
For CW operation



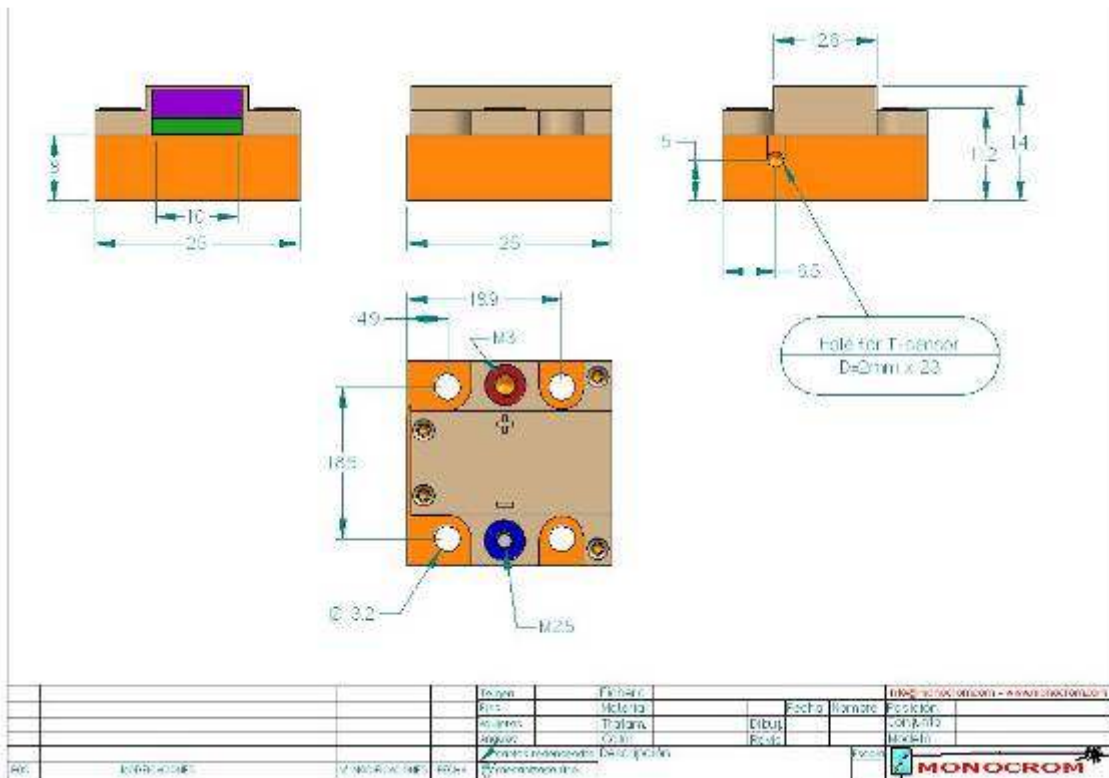
For QCW operation



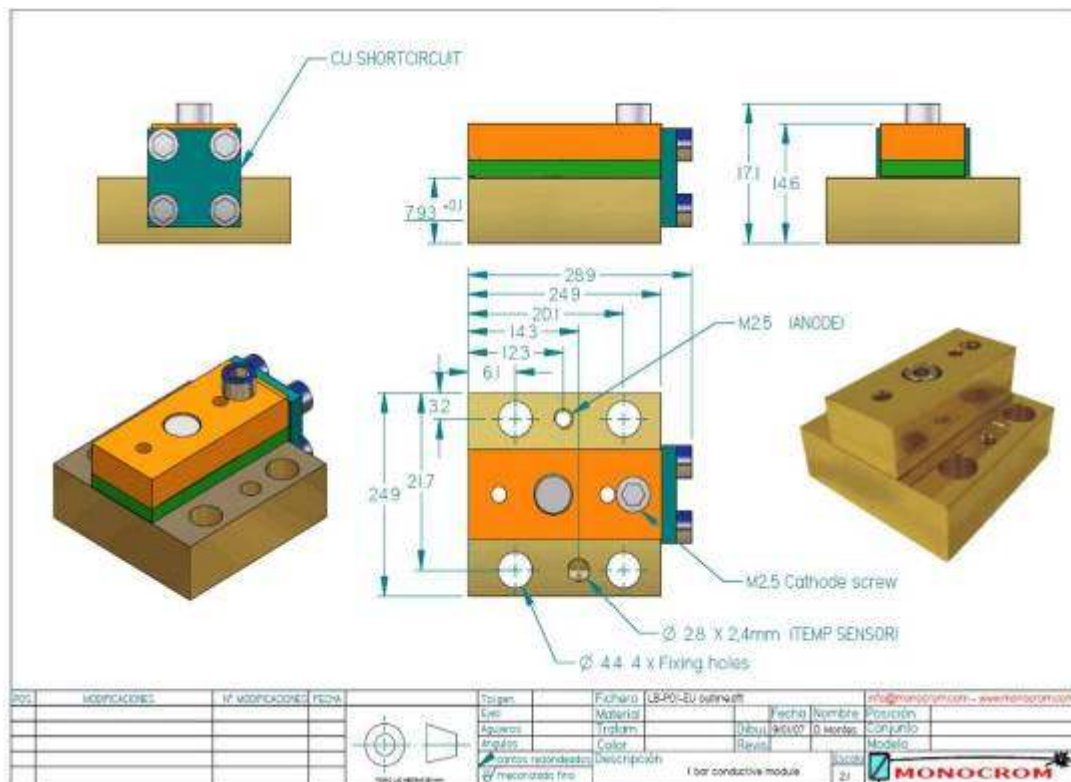
Bar Height: 6mm



Bar Height: 6mm. Wide anode



**Bar Height: 8mm. Plastic Cover**



**Bar Height: 8mm, compatible with other commercial CS-mount**



**Other customized designs under request**



**Ordering Information:**


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Email orders to: [sales@xsoptix.com](mailto:sales@xsoptix.com)  
Fax orders to: 800-878-7282



## LB-64P01-19YCW | GENERAL TECH SPECIFICATIONS

|   |   |  |
|---|---|--|
| <b>Product Reference<br/>(according to type of diode)</b> | Single Bar mounted; 64: Wavelength 640nm, P passive cooling; YCW: QCW or CW operation<br>With or without fast and/or slow axis collimation. |  |
|   | <b>LB-64P01-19YCW</b>   |  |
| <b>N° of emitters in the laser bar</b>                    | 19  |  |
| <b>Laser Bar geometry</b>                                 | 0,42 cm wide 20% fill factor<br>emitter size: 40 µm<br>emitter spacing: 200 µm  |  |
| <b>Fill factor</b>  | 20%   |  |
| <b>Center wavelength @ 20°C</b>                           | 640 ± 3nm   |  |
| <b>Max. peak power</b>                                    | 8W -CW<br>15W-QCW   |  |
| <b>Operation current (for max. power), typ</b>            | 11A- CW<br>18A -QCW   |  |
| <b>Threshold current, typical</b>                         | 3A  |  |
| <b>Pulse length, QCW<sup>(1)</sup></b>                    | Up to hundred of milliseconds   |  |
| <b>Duty cycle (DC), QCW<sup>(1)</sup></b>                 | <50 % QCW   |  |
| <b>Wavelength Temp.Coefficient, typ.</b>                  | 0,27-0,3 nm/°C  |  |
| <b>Thermal resistance<sup>(2)</sup></b>                   | 0,6-0,8 °C/W  |  |
| <b>Smile</b>  | < +/- 0,3 µm  |  |
| <b>Voltage @ Iop</b>                                      | (1,8-2,5 V) ( Base to + voltage )   |  |
| <b>ΔV/I</b>   | 10 mV/A   |  |
| <b>Beam divergence FWHM<sup>(1)</sup></b>                 | Typical high divergence without collimation optics (~40°-fast axis; 10°-slow axis)  |  |
| <b>Beam divergence with FAC or FSAC</b>                   | -FAC: FA(3-6mrad), SA 10°<br>-FSAC: FA(3-6mrad), SA (2-4°)  |  |
| <b>Cooling</b>  | Conductive  |  |
| <b>Operation temperature<sup>(3)</sup></b>                | <25°C.<br>If wet atmosphere, T>15°C is recommended  |  |
| <b>Electrical connections, typical</b>                    | On the top:<br>Behind:  | Threads M2,5mm<br>Fast connectors (Pin Ø2x10mm), or threads M2mm |
| <b>Laser class product (EN-60825)</b>                     | 4   |  |
| <b>Expected lifetime</b>                                  | 10.000 hours CW<br>10 <sup>9</sup> shoots QCW tp<1ms<br>10 <sup>8</sup> shoots QCW tp>1ms   |  |

1) Higher values also available for lower operation current

2) The module should be cooled properly to achieve these values

3) Optic Power Pop is specified at 20°C. According to the laser bar qualification, the power decreases 5% with T.  
Device sensitive to ESD & dust contamination => Handling under clean area conditions advised.  
Parametrical and dimensional specifications can be modified upon request.